## MRACLE BOY ミラクルボーイ



# Specifications for MB Filter Element \*These specifications are for Japan only. If you need specifications for overseas, please contact us.

Model	GE-21-SHG	GE-21-N	GE-21-NR	GE-41-DC
Application	High-precision oily fluid filtration Standard type for hydraulic oil and lubricating oil For hydraulic/lubrication circuits requiring high precision such as servo valves For reciprocating oil-free turbo compressor oil and refrigerant oil	Medium-precision oily fluid filtration For heavily contaminated hydraulic oil, lubricating oil, vacuum pump oil and press lubricating oil For private power generator oil and automotive engine oil For heavy/light oil and rolling mill lubricant to finish nonferrous metal	Heavily contaminated oily fluid filtration For degreaser and cutting/grinding fluid requiring high precision For vacuum pump oil, press lubricating oil and wash oil with frequent incorporation of foreign matters For private power generator oil and automotive engine oil For low-viscosity quenching oil	High-precision oily fluid filtration  Oxide removal and decoloration performance is more excellent than those of the standard types. For filtering and decoloring low-viscosity oil such as hydraulic oil and turbine oil Application for the fields which require the highest level control standard such as test equipment
Main material	Pulp fiber resin (Filter media) PP (Case/pipe) NBR (Sealed packing)	Pulp fiber resin (Filter media) PP (Case/pipe) NBR (Sealed packing)	Pulp fiber resin (Filter media) PP (Case/pipe) NBR (Sealed packing)	Pulp fiber resin (Filter media) Special adsorbent (pigment/oxide removal) NBR (Sealed packing)
Moisture removal rate (Max.)	1L	1L	1L	1L
Center of filtration accuracy distribution	3 μm	30 μm	50-100 μm	1 μm
Recyclability	Unrecyclable (Incineration disposal possible)	Unrecyclable (Incineration disposal possible)	Unrecyclable (Incineration disposal possible)	Depending on the conditions (Consult us.)
Outer dimension (mm)	φ 145 × H115	φ 145 × H115	φ 145 × H115	φ 145× H240
Weight (One unit/DRY)	550g	550g	550g	1Kg
Date of delivery	Within 2 business days after your order	Within 2 business days after your order	Within 7 business days after your order	Within 14 business days after your order

Model	GE-21-W4	GE-21-W1	GE-41-MR1
Application	High-precision water-soluble fluid filtration For water-glycol fluid used for die-casting machines, etc. For fluid requiring transparency such as leak test fluid For oily fluid not requiring moisture removal	Heavily contaminated water-soluble fluid filtration For water-glycol fluid and water-soluble fluid used for die-casting machines, etc.	High-precision oily fluid filtration To remove moisture and slight oxide from refrigeration compressor oil and high-precision hydraulic oil, etc. For insulation oil of transformers and tap changers For EHC oil, etc. used in thermal/nuclear power plants
Main material	Waterproof nonwoven fabric (Filter material) PP (Case/pipe) NBR (Sealed packing)	Waterproof nonwoven fabric (Filter material) PP (Case/pipe) NBR (Sealed packing)	Pulp fiber resin (Filter media) Special adsorbent (Moisture/oxide removal) PP (Case/pipe) NBR (Sealed packing)
Moisture removal rate (Max.)	None	None	1 L + Dissolving moisture 0.4 L
Center of filtration accuracy distribution	5 μm	100 μm	1 <i>µ</i> m
Recyclability	Unrecyclable (Incineration disposal possible)	Unrecyclable (Incineration disposal possible)	Depending on the conditions (Consult us.)
Outer dimension (mm)	φ 145 × H115	φ 145 × H115	φ 145 × H240
Weight (One unit/DRY)	550g	380g	1Kg
Date of delivery	Within 14 business days after your order	Within 2 business days after your order	Within 21 business days after your order



#### www.roka.co.jp

You may request reference materials by fax. FAX.0545-51-1401





- Read the instruction manual before using "Miracle Boy".
  Do not install "Miracle Boy" at locations subjected to water, vapor and dust; fire, malfunction or electric shock may occur.



# 日本濾過工業株式会社

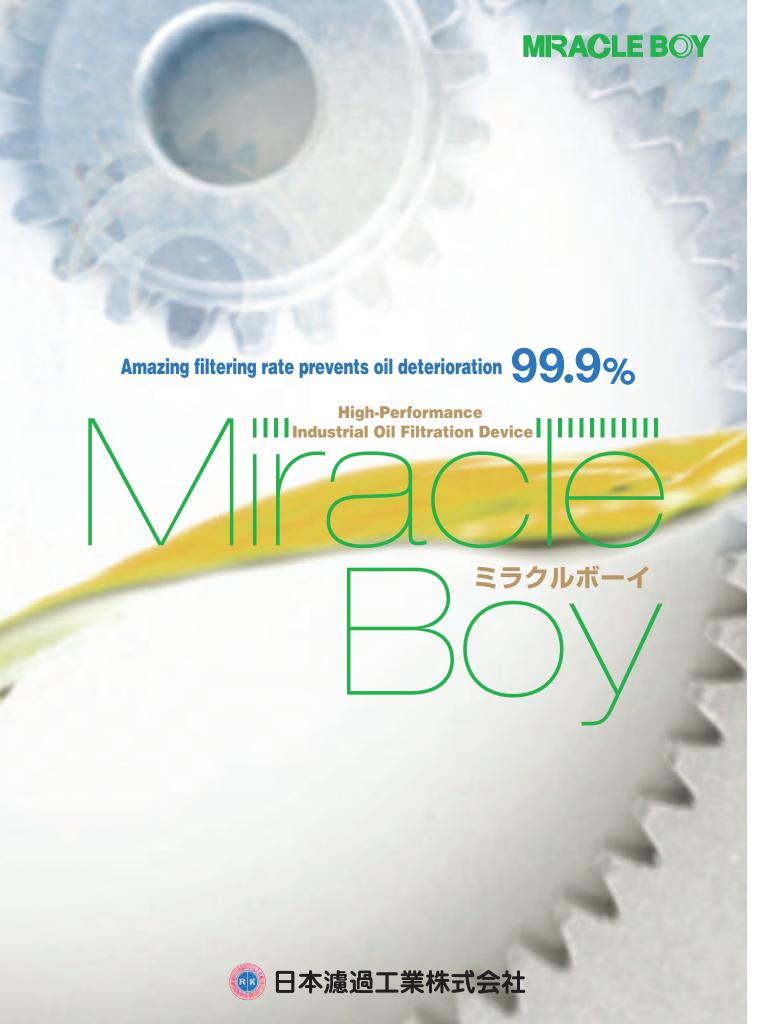
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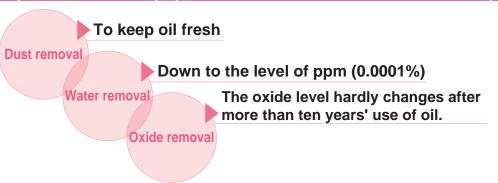
# "Miracle Boy" prevents deterioration

## Eliminating contaminating particles, oxides and moisture (ppm) all together

While we have been taking it for granted that we replace oil before it reaches the usable limit, development of additives and various filtration devices has extended oil life. Our company developed "Miracle Boy", the high-performance filtration device, whose greatest feature is to keep oil fresh, preventing oil deterioration.

#### "Miracle Boy" has changed the idea of oil filtration. We have been replacing oil to run the machine at a high operating rate and to avoid troubles To cause cracks on the internal parts of the machine and clogging of the circuit To cause rust, viscosity change **Dust in oil** and clogging due to emulsification Moisture in oil To cause rupture of oil film resulting in wear, rust and viscosity change Oil oxidation

#### If you install "Miracle Boy", your machine will be free from maintenance, not requiring oil replacement

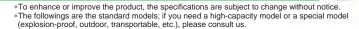


## "Miracle Boy" corresponds to almost all machines

"Miracle Boy" works offline with the machine oil tank. Installation is easy. You can replace a filter element without stopping the production line.

Miracle Boy





<sup>\*</sup>Since we also offer the filtration devices for the diesel engines "SRC-VG Series", please contact us \*These specifications are for Japan only. If you need specifications for overseas, please contact us.

SRC-814-15V	SRC-816-22V	SRC-8110-162V	SRC-8112-70V	SRC-8118-223V	SRC-8124-224V
900L/Hr	1,800L/Hr	3,000L/Hr	3,600L/Hr	5,400L/Hr	7,200L/Hr
0.35MPa	0.35MPa	0.35MPa	0.35MPa	0.35MPa	0.35MPa
16L	24L	40L	48L	72L	96L
GE-21 (16 pcs)/GE-41 (8 pc)	GE-21 (24 pcs)/GE-41 (12 pc)	GE-21 (40 pcs)/GE-41 (20 pc)	GE-21 (48 pcs)/GE-41 (24 pc)	GE-21 (72 pcs)/GE-41 (36 pc)	GE-21 (96 pcs)/GE-41 (48 pc)
Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes
Pump relief valve	Pump relief valve	Pump relief valve	Pump relief valve	Pump relief valve	Pump relief valve
Motor protection breaker	Motor protection breaker	Motor protection breaker	Motor protection breaker	Motor protection breaker	Motor protection breaker
Pressure sensor	Pressure sensor	Pressure sensor	Pressure sensor	Pressure sensor	Pressure sensor
Overload current sensor	Phase adjusting circuit	Phase adjusting circuit	Phase adjusting circuit	Phase adjusting circuit	Phase adjusting circuit
Emergency buzzer	Overload protection circuit	Overload protection circuit	Overload protection circuit	Overload protection circuit	Overload protection circuit
	Emergency buzzer	Emergency buzzer	Emergency buzzer	Emergency buzzer	Emergency buzzer
0.4Kw	0.75Kw	0.75Kw × 2 motors	2.2Kw	0.75Kw × 3 motors	0.75Kw × 4 motors
Single-phase 100 V or three-phase 200 V	Single-phase 100 V or three-phase 200 V	three-phase 200 V	three-phase 200 V	three-phase 200 V	three-phase 200 V
Operation time meter	Operation time meter	Operation time meter	Operation time meter	Operation time meter	Operation time meter
Operation time integrator	Operation time integrator	Operation time integrator	Operation time integrator	Operation time integrator	Operation time integrator
IN side and the suction side	IN, OUT and the suction sides	IN, OUT and the suction sides	IN, OUT and the suction sides	IN, OUT and the suction sides	IN, OUT and the suction sides
PT1/2.PT3/8.PT3/8	PT3/4.PT3/4.PT3/4	PT3/4.PT3/4.PT3/4	PT1.PT1.PT1	PT1.PT1.PT1	PT1.PT1.PT1
W440 × L700 × H789	W530 × L888 × H1070	$W530\times L1238\times H1070$	W1050 × L1038 × H1170	W530 × L888 × H1070(3)	W530 × L888 × H1070(4)
110 kg	125 kg	160 kg	250 kg	375 kg	500 kg
Within 220 mm <sup>2</sup> /S	Within 260 mm <sup>2</sup> /S	Within 260 mm <sup>2</sup> /S	Within 260 mm <sup>2</sup> /S	Within 260 mm <sup>2</sup> /S	Within 260 mm <sup>2</sup> /S
Mineral oil/synthetic oil	Mineral oil/synthetic oil	Mineral oil/synthetic oil	Mineral oil/synthetic oil	Mineral oil/synthetic oil	Mineral oil/synthetic oil
Hydraulic oil 4000 L/lubricating oil 2400 L	Hydraulic oil 6000 L/lubricating oil 3600 L	Hydraulic oil 10000 L/lubricating oil 6000 L	Hydraulic oil 12000 L/lubricating oil 7200 L	Hydraulic oil 18000 L/lubricating oil 11000 L	Hydraulic oil 24000 L/lubricating oil 15000 L
Stationary	Stationary	Stationary	Stationary	Stationary	Stationary

SRC-V Series correspond to reciprocating oil-free turbo compressors.

<sup>\*</sup>To enhance or improve the product, the specifications are subject to change without notice.

\*The followings are the standard models; if you need a high-capacity model or a special model, please consult us.

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	SRC-815-C	SRC-816-C
	1,000L/Hr	1,200L/Hr
	Depending on the main unit (Max. 0.9 MPa)	Depending on the main unit (Max. 0.9 MPa)
	20L	24L
	GE-21 (20 pcs)	GE-21 (24 pcs)
	Y-type, 60 meshes	Y-type, 60 meshes
	Output: 170-210kw or less	Output: 220-250kw or less
	None	None
	Not required	Not required
	Replenish 40 L when	Replenish 48 L when
	replacing the element	replacing the element
	IN and OUT sides	IN and OUT sides
	PT3/4.PT3/4.PT3/4	PT3/4.PT3/4.PT3/4
	W460×L725×H770	W460×L725×H770
	115 kg	125 kg
	Within 68 mm <sup>2</sup> /S	Within 68 mm <sup>2</sup> /S
	Mineral oil/synthetic lubricating oil	Mineral oil/synthetic lubricating oil
	Stationary	Stationary



"Miracle Boy" has been highly received by our worldwide customers (in the US, Korea, Thailand, Malaysia, etc.)





#### "Miracle Boy" is widely applied both at home and abroad!

- •Hydraulic equipment, injection molding machines, extruding machines, granulators, kneading machines, rubber/tire vulcanizers
- •Rolling machines, forging machines, die-casting machines, automatic welding machines, forging/hydraulic press machines
- Machine tools, metal processing facilities, wire processing/wiredrawing machines. diesel engines (generators/small boats)
- Private turbine generators, power plant equipment
- Boats and ships (turbines, steering gears, winches, hatches)
- Paper-making machines (pulpers, pulping vessels, presses, dryers, coaters, calendars, winders), fiber manufacturing machines
- Chemical plant equipment, farm machines, port cargo handling machines, construction machinery
- •Food processing machines, packaging machinery, printing machines (offset printing, web presses, gravure printing)

# **Specifications for SRC Series**

# n of lubricating/hydraulic oil



#### Main Specifications for Filtration Devices (SRC-V Series)

-			-	
Model	SRC-411-12V	SRC-811-8V	SRC-812-6V	SRC-813-10V
Filtration flow rate (VG46)	180L/Hr	300L/Hr	600L/Hr	700L/Hr
Filtration pressure	0.35MPa	0.35MPa	0.35MPa	0.35MPa
Moisture removal rate (Max.)	2L	4L	8L	12L
Number of elements attached	GE-21 (2 pcs)/GE-41 (1 pc)	GE-21 (4 pcs)/GE-41 (2 pc)	GE-21 (8 pcs)/GE-41 (4 pc)	GE-21 (12 pcs)/GE-41 (6 pc)
Pre-filter	Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes
	Pump relief valve	Pump relief valve	Pump relief valve	Pump relief valve
	Motor protection breaker	Motor protection breaker	Motor protection breaker	Motor protection breaker
Safety device			Pressure sensor	Pressure sensor
Mounted motor	75w	0.2Kw	0.25Kw	0.25Kw
Power supply	Single-phase 100 V or three-phase 200 V	Single-phase 100 V or three-phase 200 V $$	Single-phase 100 V or three-phase 200 V	Single-phase 100 V or three-phase 200 V $$
Time counter	Operation time meter	Operation time meter	Operation time meter Operation time integrator	Operation time meter Operation time integrator
Pressure gauge	IN side	IN side	IN side and the suction side	IN side and the suction side
Connection diameter (IN/OUT/DRAIN)	PT1/4,PT1/4, no drain	PT3/8.PT3/8.PT3/8	PT3/8.PT3/8.PT3/8	PT3/8.PT3/8.PT3/8
Outside dimension (mm)	W300 × L265 × H423	$W270 \times L435 \times H768$	$W600 \times L305 \times H801$	$W800 \times L305 \times H801$
Weight	16 kg	31 kg	55 kg	70 kg
Working viscosity range	Within 150 mm <sup>2</sup> /S	Within 150 mm <sup>2</sup> /S	Within 220 mm <sup>2</sup> /S	Within 220 mm <sup>2</sup> /S
Target liquid oil	Mineral oil/synthetic oil	Mineral oil/synthetic oil	Mineral oil/synthetic oil	Mineral oil/synthetic oil
Tank capacity	Hydraulic oil 500 L/lubricating oil 300 L	Hydraulic oil 1000 L/lubricating oil 600 L	Hydraulic oil 2000 L/lubricating oil 1200 L	Hydraulic oil 3000 L/lubricating oil 1800 L
Installation	Stationary	Stationary	Stationary	Stationary

## Main Specifications for Filtration Devices SRC-V Series

(corresponding to screw compressors, scroll compressors, tooth compressors, etc)

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Model	SRC-811-C	SRC-812-C	SRC-813-C	SRC-814-C
Filtration flow rate (Differential pressure: 0.15 MPa)	200L/Hr	400L/Hr	600L/Hr	800L/Hr
Filtration pressure	Depending on the main unit (Max. 0.9 MPa)	Depending on the main unit (Max. 0.9 MPa)	Depending on the main unit (Max. 0.9 MPa)	Depending on the main unit (Max. 0.9 MPa)
Moisture removal rate (Max.)	4L	8L	12L	16L
Number of elements attached	GE-21 (4 pcs)	GE-21 (8 pcs)	GE-21 (12 pcs)	GE-21 (16 pcs)
Pre-filter	Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes	Y-type, 60 meshes
Applicable compressor	Output: 37kw or less	Output: 55kw or less	Output: 75-90kw or less	Output: 110-160kw or less
Mounted motor	None	None	None	None
Power supply	Not required	Not required	Not required	Not required
Lubricating all comply grountity	Replenish 8 L when	Replenish 16 L when	Replenish 24 L when	Replenish 32 L when
Lubricating oil supply quantity	replacing the element	replacing the element	replacing the element	replacing the element
Pressure gauge	IN and OUT sides			
Connection diameter (IN/OUT/ DRAIN)	PT3/8, PT3/8, PT3/8	PT3/8, PT3/8, PT3/8	PT3/8, PT3/8, PT3/8	PT3/8, PT3/8, PT3/8
Outside dimension (mm)	$W255 \times L350 \times H725$	W565×L310×H725	W565×L310×H725	W460×L725×H770
Weight	15 kg	30 kg	40 kg	105 kg
Working viscosity range	Within 68 mm <sup>2</sup> /S			
Target liquid oil	Mineral oil/synthetic lubricating oil	Mineral oil/synthetic lubricating oil	Mineral oil/synthetic lubricating oil	Mineral oil/synthetic lubricating oil
Installation	Stationary	Stationary	Stationary	Stationary



SRC-411-12V



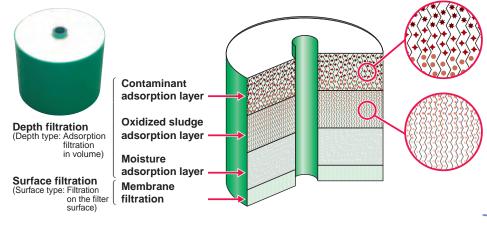






## The multifunctional filter element eliminates deterioration factors all together.

The filter element is divided into adsorption layers to remove contaminating particles, oxidized sludge and moisture in dew condensation and coolant. The innovative and ideal inner structure prevents clogging and ensures trapping of contaminating particles (µm).



- \*Each adsorption layer collects contaminants, oxides or moisture (Max. 1,000 cc/layer), trapping and removing
- the deterioration factor until it becomes full (Maximum trap mass: Approx. 5,700 kg/layer).
- \*The standard element corresponds to low-viscosity (VG2 -) to high-viscosity (VG260) hydraulic oil.
- \*You can incinerate used elements and cases, which are made of inflammable materials.

#### Soluble additives (equivalent to oil molecule) contained in new oil are not eliminated.

Innovative!

#### "Miracle Boy" contributes [2005 Waste Oil Consumption] Lubricating oil sales: 2,070,000 KL/year to global green house gas reduction. Waste oil

by Japan Lubricating Oil Society shows that: The annual lubricating oil sales totaled 2,070,000 KL and the annual waste oil disposal amount, 1,180,000 KL. Only 40,000 KL of the waste oil was recycled as lubricating oil. Most of the waste oil was used as fuel or was incinerated.

Burning of 500 L waste oil produces 1.2 t of greenhouse gas emissions; burning of 1,000 L waste oil produces approx. 2.5 t of greenhouse gas.

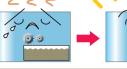


The current situation survey of waste oil disposal (2005) 1,180,000 KL/year Carryover oil incineration: for the next year: 1,140,000 890,000 KL/year (43%) KL/year (54%) Recycled lubricating oil: 40,000 KL/year (3%)

## Oil maintenance with "Miracle Boy"

No need to purchase oil.

No need to replace oil; high performance of the machine No waste oil disposal; reduction of greenhouse gas



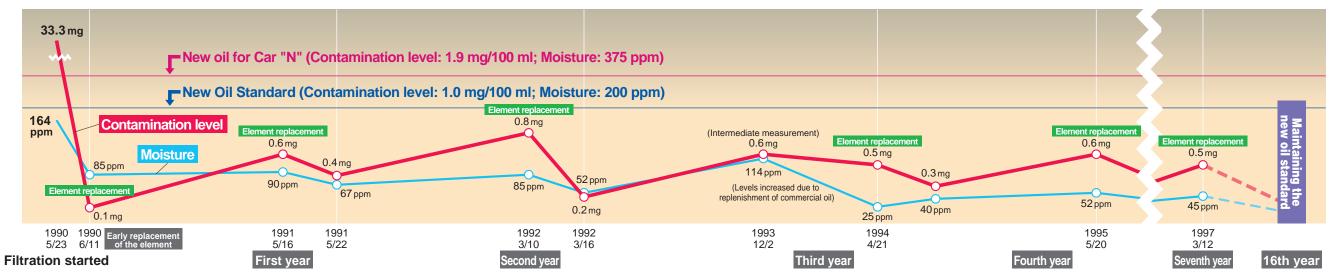


SRC-811-8V SRC-814-15V SRC-812-6V

# Maintaining the new oil safety standard for 16 years!

"Miracle Boy" (SRC-814-15V) installed at the dryer bearing lubrication oil (turbine oil) tank of the paper machine at the paper factory

The graph below shows the analysis results of the oil contamination levels and the moisture levels for 16 years from May 1990.



## Cleanliness levels according to applications before/after filtration

#### Hydraulic oil for the hydraulic Injection molding machine (850 t) SRC-811-8V

[The automotive large parts molding plant]

1				
	Unit	Before filtration	After filtration	
Kinematic viscosity (40°C)	mm²/s	44.78	44.87	
Moisture (KF Method)	ppm	1225	67	
Total acid value	mgKOH/g	0.29	0.22	
Contamination level (Mass Method)	mg/100ml	6.9	0.1	

- Malfunctions of hydraulic control valves are eliminated and
- There is no need to replace oil: oil costs, the number of times. of replacing solenoid valves and hydraulic pumps and personnel costs are significantly reduced; there is no waste oil emission.

Hydraulic oil for the hydraulic equipment (800 L tank)

**SRC-811-8V** 



#### Lubricating oil (1,000 L) for the reducer SRC-812-6V

[Plate manufacturing department in the metal processing factory]

	•		•
	Unit	Before filtration	After filtration
Kinematic viscosity (40°C)	mm²/s	137	136.7
Moisture (KF Method)	ppm	163	146
Total acid value	mgKOH/g	0.98	0.89
Contamination level (Mass Method)	mg/100ml	51.84	0.56

- Oil used to be replaced every six months due to significant contamination At present there is no need to replace oil; metallic wear has dramatically decreased, thus increasing the operation rate
- No oil replacement leads to drastic reduction of oil costs, machinery maintenance costs and personnel costs; there is no waste oil emission

# Before filtration After filtration

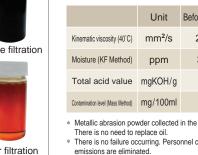
Before filtration

#### Lubricating oil (12,000 L) for the paper-making machine bearing SRC-8124-224V

[The hydraulic e				
	Unit	Before filtration	After filtration	
nematic viscosity (40°C)	mm²/s	30.71	30.73	Defense films tie
loisture (KF Method)	ppm	11254	33	Before filtratio
otal acid value	mgKOH/g	0.39	0.30	
ntamination level (Mass Method)	mg/100ml	122	0.1	
Oil used to be replac				

- At present, however, there is no need to replace oil. Machinery failures have decreased drastically, thus reducing maintenance personnel costs
- \* No oil replacement leads to drastic reduction of oil costs, the number of r eplacement of solenoid valves and hydraulic parts and personnel costs; there is no waste oil emission.

Before filtration
After filtration



#### [Lubricating oil for the dryer bearing/gear in the paper factory] Before filtration After filtration 222.1 224.9 59 3000 0.35 0.34 12.2 0.3 Metallic abrasion powder collected in the tank was eliminated with time

- \* There is no failure occurring. Personnel costs are reduced and waste oi
- After filtration

[No need to replace oil]

deterioration, at the same time to reduce contamination.

"Miracle Boy" Installation/Operation The followings are several installation/operation examples out of more than 2,000 cases:

Contamination and moisture are said to be two major causes of machine failures. "Miracle

Boy" continuously removes contaminants and moisture, ensuring the oil condition

exceeding the new oil standard. "Miracle Boy" also removes oxidized sludge, a cause of oil



Lubricating oil for the sheet offset press (SRC-411-12V)



Turbine engine oil for the natural gas carrier (SRC-8112-70V)



Lubricating oil for the auto parts manufacturing process (SRC-814-15V)



Lubricating oil for the oil-free compressor (SRC-411-12V)



Geothermal plant turbine oil (SRC-8110-162V/-816-22V)



Lubricating oil for the 75 kw screw compressor (SRC-813-C)



Refinery turbine lubricating oil (SRC-814-15V; explosion proof)





Lubricating oil for the 150 kw screw compressor (SRC-814-C)