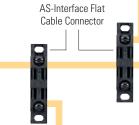


AS-Interface Overview (Actuator Sensor Interface)















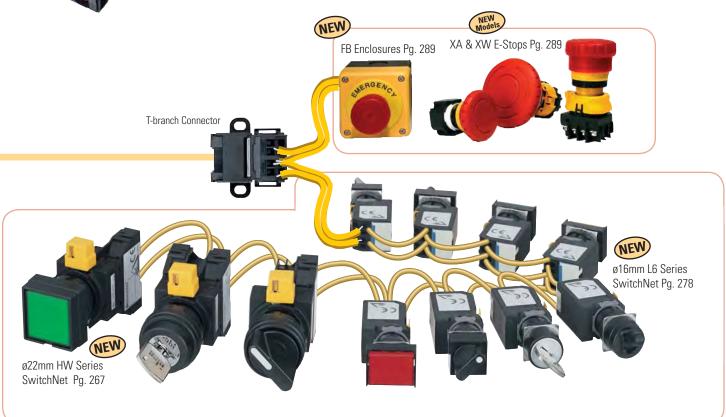
Link to the world and reduce wiring at the same time!

SwitchNet Control Units directly connect to AS-Interface



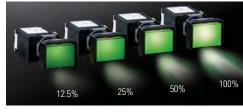
Panels can be built with substantially less wiring at a lower total cost.

- Signals and power are carried through two wires.
- A maximum of 62 switches and pilot lights can be connected. The wire length can be extended to 300m by using two repeaters.
- Spring clamp terminals save wiring time. Each control switch or pilot light contains a communication chip (AS-Interface Ver. 2.1).



Pilot lights & Illuminated Pushbuttons Brightness Control

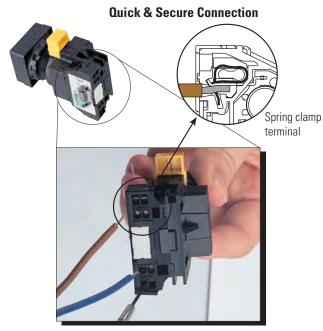
Illumination can be controlled at four levels according to a command from the AS-Interface master. Dynamic displays and energy savings are possible.



L6 Pilot Lights Pg. 278



Easy & Flexible



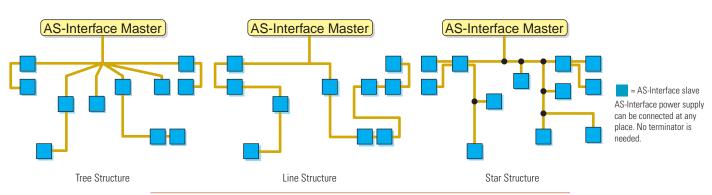
Spring clamp reduces wiring timeSwitchNet control units feature spring clamp terminals, eiminating the need for tightening screws.



Contact pins pierce through the cable's insulation and make secure contact with the copper conductor. After disconnecting the AS-Interface communication terminal, the elasticity of the sheath closes the pierced holes and maintains insulation.

Flexible Network Topology

The AS-Interface network structure can be selected from various types of topology to meet application requirements for slave locations and cable branching.



Connectors

Three types of connectors are available for designing the inside- and outside-panel layout.



AS-Interface Flat Cable Branch Connector (IP65)

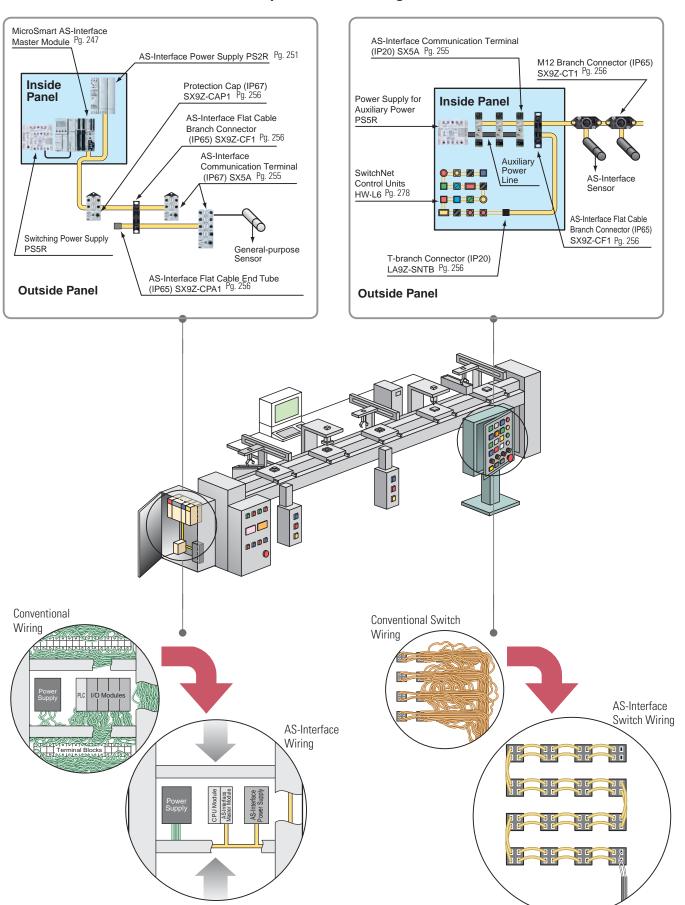


M12 Branch Connector (IP65)



T-branch Connector (IP20)

Space & Wire Savings





Cost Savings

Inside-Panel Wiring Example: Cost Savings Approximately 25%

Wiring Comparison Conventional Wiring AS-Interface & SwitchNet Wi

Conventional Wiring

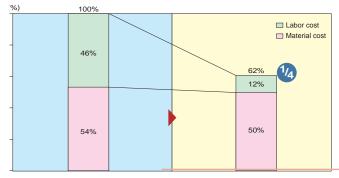
When using conventional wiring that involves a PLC and terminal blocks, the inside of the control panel is filled with wires for switches, pilot lights and other devices. Approximately half of the total panel cost is attributable to labor costs for wiring.

AS-Interface & SwitchNet Wiring

All SwitchNet units are connected to the AS-Interface master module using 2-wire cables. Wiring time is reduced to approximately 1/4 of the time needed for the conventional method and the total cost can be reduced up to 40%. In addition, maintenance is much easier.

Cost Comparison Conventional Wiring

AS-Interface & SwitchNet Wiring

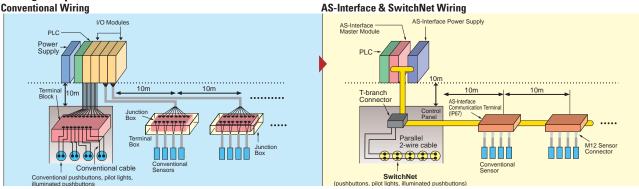




- 1. Comparisons were made using IDEC products.
- Cost comparison is based on control panel configuration using 60 buttons and lights.

Inside & Outside-Panel Wiring Example: Cost Savings Approximately 25%

Wiring Comparison



Cost Comparison Conventional Wiring

96) 100% | Outside-panel labor cost | Outside-panel labor cost | Outside-panel labor cost | Inside-panel labor cost | Inside-panel labor cost | Inside-panel material cost | 77% | 3/4 | 40% | Outside | Panel | March | 10% | Outside | Panel | 10% | Outside | 10% | Outsid

Conventional Wiring

A large amount of space and cost is required by wiring to and inside junction boxes.

AS-Interface & SwitchNet Wiring

SwitchNet wiring reduces costs for inside-panel wiring resulting in a total cost reduction of approximately 25%.



- 1. Comparisons were made using IDEC products.
- 2. Cost comparison is based on control panel configuration using 60 buttons and lights.

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AS-Interface & SwitchNet Wiring

Product Overview

MicroSmart PLC AS-Interface Master Module: FC4A-AS62M Pg. 247





- AS-Interface Ver. 2.1 compliant
- Digital and analog slaves can be connected.
- 23.5-mm-wide compact housing
- Applicable CPU modules: FC5A-C24R2C, FC5A-C24R2, FC5A-D16RK1, FC5A-D16RS1, FC5A-D32K3, FC5A-D32S3, FC4A-D20RK1, FC4A-D20RS1, FC4A-D40K3, FC4A-D40S3

PS2R AS-Interface Power Supply Pg. 251









PS2R-F20ABI Output capacity 145W (30.5V, 4.8A)

- AS-International Association certified
- UL, CSA, TÜV
- CE marked
- Universal AC input: 85 to 264V AC

IDEC SmartRelay

AS-Interface Communication Module: FL1B-CAS2 (see PLC section)



- AS-Interface Ver. 2.0 compliant
- · A maximum of 31 slaves can be connected.
- I/O: 4 input points, 4 output
- Space-saving, labor-saving, and cost-saving intelligent relay achieves decentralized control.

SX5A AS-Interface Communication Terminal Pg. 255 (Inside Panel) (NEW)



SX5A-SSN40S0N SX5A-SSN40K0N (4 inputs)



SX5A-SSM43KSN (4 inputs / 3 outputs)

- Degree of protection: IP20, terminal block
- Expansion slave addresses up to 62 in the A/B slave mode
- · Removable terminal block
- Communication monitor function
- · Compatible with 2- and 3-wire sensors

Repeater Pg. 255



- · No address setting required
 - AS-Interface network can be extended up to 300 m.
 - IP65 protection
 - Input status of AS-Interface 1 and 2 are displayed with LED indicators.

Emergency Stop Switches Pg. 289







ø22mm XW Series E-Stops ø29 & ø40mm Mushroom Buttons



E-Stop Enclosures

- Emergency stop switches with safety slave functions can be connected to AS-Interface Safety at Work.
- Complies with IEC 61508 SIL3 (Functional safety of electrical/electronic/ programmable electronic safety-related systems) and EN954-1 safety category 4 (Safety of machinery-Safety related parts of control systems).
- Space, wire, and labor-saving solution for safety equipment
- Equipped with AS-Interface standard slave functions.

SX5A AS-Interface Communication Terminal Pg. 255 (Outside Panel)









USA: 800-262-IDEC

Degree of protection: IP67, connector

- Expansion slave addresses up to 62 in the A/B slave mode
- Compatible with 2- and 3-wire sensors
- With AS-Interface power and I/O status indicators
- Overload detection on the sensor power supply
- Output overload detection (2 in/2 out, 4 in/3 out)

AS-Interface Safety Monitors: SX5A-MBR02 Pg. 292





- 2 safety outputs x 2 circuits
- PNP Transistor Output 200mA
- 2NO contacts



Automation Software

IDEC

SwitchNet

Product Overview Con't

- Switches and pilot lights containing an AS-Interface communication chip, with IP65 degree of protection.
- The HW series for 22mm mounting holes are available in 216 models, and the L6 series (for 16mm mounting holes) in 277 models — a total of 493 models to choose from.
- Spring clamp terminals reduce wiring time.
- Illuminated units can change brightness in four levels: 100%, 50%, 25%,
- The same panel layout (mounting centers and behind-panel depth) as conventional HW and L6 series.

Mounting Hole	Series	Minimum Mounting Centers (WH)	Depth Behind Panel
ø22	HW series	30.0 x 50.0mm (Note 1)	49.3 mm
ø16	L6 series	24.0 x 18.0mm (Note 2)	43.8 mm



^{1. 30} x 50 mm for ø40 mushroom buttons

22mm HW Series Pg. 267

Non-illuminated Pushbuttons						Pilot Lights		
Round Flush	Round Extended	ø29mm Mushroom	ø40mm Mushroom	Square Flush	Square Extended	Round Flush	Square Flush	

		I/U: 1 in, momentary a	and maintained operat	tion		1/0:	Tout	
		Illuminated	l Pushbuttons			Selector Switch	Key Switch	Illuminated Selector Switch
Round Flush	Round Extended	Round Extended with Full Shroud	ø29mm Mushroom	40mm Mushroom	Square Flush	Knob Operator	Key Operator	
							No.	
I/0: 1 in/1 out, momentary and maintained operation					I/O: 1 in (2 position) 1 in + 1 in on 2 slav		I/O: 1 in (2 position) 1 in/1 out + 1 in on 2 slaves (3-position)	

16mm L6 Series Pg 278

Non-illuminated Pushbuttons			IIIu	iminatea Pusnbutto	ons	Pilot Lights		
Round	Square	Rectangular	Round	Square	Rectangular	Round	Square	Rectangular
I/O: 1 in, momentary and maintained operation			I/0: 1 in/1 out, n	nomentary and maint	tained operation	I/O: 1 out		
Selector Switches								
	Selector Switche	s		Key Switches		Illumi	nated Selector Sw	itches
Round	Selector Switche	S Rectangular	Round	Key Switches Square	Rectangular	Round	Square	itches Rectangular
Round			Round	-	Rectangular			

Lever Switch



I/O: 1 in (2-position), 2 in (3-position)

^{2.} Same mounting centers for round, square, and rectangular units.